

MATERIAL SAFETY DATA SHEET

I. PRODUCT IDENTIFICATION

MANUFACTURER'S NAME: Metallurgical Processing, Inc

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DATE PREPARED: October, 2002

TRADE NAME: UNIMAX - AlTiN
CHEMICAL NAME: Aluminum Titanium Nitride (AlTiN)

II. HAZARDOUS INGREDIENTS

The terms "hazardous" and hazardous materials" as used within this MSDS should be interpreted as defined by, and in accordance with, the OSHA Hazard Communications Standard (29 CFR Part 1910, 1200) including cited Appendices, Lists, References, etc., all of which hereby incorporated by reference.

MATERIAL OR COMPONENT	CAS NO.	Wt%	OSHA PEL (Mg/M ³)	ACGIH TLV(Mg/M ³)
Aluminum (Al)	7440-32-6	54.04	15	10
Titanium (Ti)	7429-90-5	23.16	15	5
Nitrogen (N ₂)	7727-37-9	22.60	N/A	N/A

III. PHYSICAL DATA

BOILING POINT:	8125° F	MELTING POINT:	5425° F
SPECIFIC GRAVITY (H ₂ O=1)	Approx. 7.0-9.0 (60° F)	VAPOR PRESSURE:	N/A
VAPOR DENSITY (AIR=1)	N/A	SOLUBILITY IN H ₂ O:	Insoluble
% VOLATILES BY VOLUME:	N/A	EVAPORATION (BUTYL ACETATE=1)	N/A

APPEARANCE: Black-Gray colored coating about .0001" thick, odorless
Titanium Aluminum Nitride is a chemically inert substance.

This extremely thin film of Aluminum Titanium Nitride coating is applied to carbide cutting tools, forming tools, and wear parts for extending part life.

IV. FIRE AND EXPLOSION DATA

FLASH POINT: None FIRE POINT: None

V. HEALTH HAZARD INFORMATION

WE DO NOT CONSIDER THE COATING IN THE FORM IT IS SOLD TO CONSTITUTE A PHYSICAL HAZARD OR A HEALTH HAZARD. SUBSEQUENT OPERATIONS SUCH AS ABREADING, MELTING, WELDING, CUTTING OR PROCESSING IN ANY OTHER FASHION, A ALUMINUM TITANIUM NITRIDE COATING OBJECT, MAY PRODUCE POTENTIALLY HAZARDOUS DUST OR FUMES WHICH CAN BE INHALED, SWALLOWED, OR COME IN CONTACT WITH THE SKIN OR EYES. THE DUST OF FUMES WHICH CAN BE INHALED, WILL CONSIST OF EXTREMELY MINUTE PARTICLES OF ALUMINUM TITANIUM NITRIDE TOGETHER WITH ARTICLES OF MATERIAL FROM THE COATED OBJECT (SUBSTRATE MATERIAL). USERS OF COATED TOOLS SHOULD CHECK MSDS SHEETS FOR SUBSTRATE MATERIAL FOR POSSIBLE HEALTH HAZARD EFFECTS FROM MATERIAL OF COATED OBJECT.

PRIMARY ROUTES OF ENTRY:	Inhalation	EMERGENCY FIRST AID:	Remove to fresh air, if condition continues, consult physician.
	Eye Contact		Flush well with running water to remove particulate. Get medical attention.
	Skin Contact		Brush off excess dust. Wash out area with soap and water.
	Ingestion		Seek medical help if large quantities of material have been ingested.

EFFECT OF EXPOSURE: No toxic effects would be expected from exposure to the solid form of Aluminum Titanium Nitride coated tools. Prolonged, repeated exposure to fumes or dusts generated during heating, cutting, brazing of welding may or may not cause adverse health effects associated with the listed constituents in excess of OSHA permissible exposure limits established in 29 CFR Subpart Z. See Section II)

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EXPOSURE LIMITS: Section II lists specific ingredients and permissible exposure limits.
IMPORTANT: Determine actual exposure by industrial hygiene monitoring.

POSSIBLE SIGNS AND SYMPTOMS OF EXPOSURE TO DUST, WELDING, FUME AND GASES:

SHORT TERM EXPOSURE: Metallic taste; nausea, tightness of chest; fever; irritation of eyes, nose, throat and skin; loss of consciousness / death due to welding gases or lack of oxygen.

LONG TERM EXPOSURE: There are no adverse effects for Aluminum Titanium Nitride coated products in their solid form. Adverse effects may or may not result from long-term (chronic) exposure to dust, fume, gases, etc. that occur by way of subsequent operations on the Aluminum Titanium Nitride coated product. It is believed there are no reliable scientific studies which show that workers exposed to operations upon Aluminum Titanium Nitride coated products suffer increased incidence of lung cancer or other disease because of exposure to Aluminum Titanium Nitride.

Some studies would associate elements from various substrate materials (material the coated object is made of) with the potential for neurologic, pulmonary, respiratory, skin or other disease. Chromium, cobalt and nickel in various chemical compounds have been identified as suspect human carcinogens by the I.A.R.C., N.T.P Annual Report. Users of Aluminum Titanium Nitride coated products should check MSDS sheets of substrate material for possible health hazard effects from material of coated object.

AGGRAVATION OF PREEXISTING RESPIRATORY OR ALLERGIC CONDITIONS MAY OCCUR IN SOME WORKERS.

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STABILITY: Chemically Stable
INCOMPATIBILITY: Reacts with Strong Acids
HAZARDOUS DECOMPOSITION PRODUCTS: Metallic Oxides

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STEPS TO BE TAKEN IN CASE OF RELEASE OR SPILL: N/A
WASTE DISPOSAL METHOD: Solids - Sale as scrap for reuse
Dust, etc. - Follow federal, state and local regulations regarding disposal

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VENTILATION REQUIREMENTS: General - Recommended (to keep airborne concentration of dust and fumes below ACGIH TLV's
Local - As Required

PERSONAL PROTECTIVE EQUIPMENT:
Respiratory Protection: If fumes, misting or dust condition occurs and TLV as indicated in Section II is exceeded, provide NIOSH approved respirators.
Eye Protection: Recommended approved safety glasses or goggles when working with dusty material.
Gloves: As required
Other Clothing of Equipment: As Required

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USE GOOD HOUSEKEEPING PRACTICES TO PREVENT ACCUMULATIONS OF DUSTS AND TO KEEP AIRBORNE DUST CONCENTRATIONS AT A MINIMUM.

THIS MATERIAL IS POTENTIALLY CONTAMINATED WITH COATINGS SUCH AS OILS FOR PRESERVATIVES AND OTHER CONTAMINANTS. IF THE MATERIAL IS CONTAMINATED, SPECIAL PRECAUTIONS (SUCH AS PROCESS CONTROL, AND PERSONAL PROTECTIVE EQUIPMENT APPROPRIATE TO THE NATURE OF THE SUSPECTED CONTAMINANTS SHOULD BE TAKEN TO AVOID RESULTING EXPOSURES WHEN HANDLING, CUTTING (THERMAL OR MECHANICAL) AND/OR HEATING OR MELTING.

While the information set forth in this material safety data sheet is believed to be accurate, as of the effective date, Metallurgical Processing, Inc. makes no representations regarding the accuracy or completeness of the information and assumes no liability for any loss, damage, or injury of any kind which may result from or arise out of the use or reliance on the information by any person. N/A = NOT APPLICABLE